

CLAIMS

1. A process for producing an aliphatic polyester, comprising:
subjecting a cyclic ester containing water in excess of 80 ppm as an
5 initiator or/and a molecular weight-adjusting agent to ring-opening
polymerization based on a total proton concentration in the cyclic ester
as an index, and compounding a resultant aliphatic polyester with a
carboxyl group-capping agent.
- 10 2. A production process according to Claim 1, wherein the carboxyl
group-capping agent is selected from the group consisting of
monocarbodiimides, polycarbodiimides, oxazolines, oxazines and epoxy
compounds.
- 15 3. A production process according to Claim 1, wherein the carboxyl
group-capping agent is a monocarbodiimide.
4. A production process according to any one of Claims 1 - 3, wherein
a total proton concentration including more than 80 ppm of water is
20 adjusted by adding water to a purified cyclic ester containing at most 60
ppm of water.
5. A production process according to any one of Claims 1 - 4, wherein
the total proton concentration in the cyclic ester is calculated based on
25 a total of hydroxycarboxylic acid compounds and water contained as
impurities in the cyclic ester.

6. A production process according to Claim 5, wherein the hydroxycarboxylic acids comprise an α -hydroxycarboxylic acid and linear oligomer of α -hydroxycarboxylic acid.
- 5 7. A production process according to any one of Claims 1 - 6, wherein the total proton concentration in the cyclic ester is adjusted in a range of above 0.09 mol% and below 2.0 mol%.
8. A production process according to any one of Claims 1 - 7, wherein
10 the cyclic ester comprises glycolide alone or a mixture of at least 60 wt.% of glycolide and at most 40 wt.% another cyclic monomer capable of ring-opening copolymerization with glycolide.
9. A production process according to any one of Claims 1 - 8, wherein
15 the cyclic ester after adjusting the total proton concentration therein is melted under heating in the presence of a catalyst and then the molten cyclic ester is subjected to ring-opening polymerization to precipitate a resultant polymer.
- 20 10. A production process according to Claim 9, wherein the cyclic ester after adjusting the total proton concentration therein is melted under heating in the presence of a catalyst, then the molten cyclic ester is transferred to a polymerization apparatus equipped with a plurality of tubes, and the cyclic ester is subjected to ring-opening polymerization
25 in an air-tight state within each tube.

11. A production process according to Claim 10, wherein the plurality of tubes comprise tubes having both ends that can be open and closed.

12. A production process according to Claim 9, wherein the cyclic ester after adjusting the total proton concentration therein is melted under heating in the presence of a catalyst in a melting vessel, then the molten cyclic ester is subjected to ring-opening polymerization in a reaction vessel equipped with a stirrer, and then a resultant polymer is once cooled to be solidified and subject to solid phase polymerization below the melting point of the polymer.